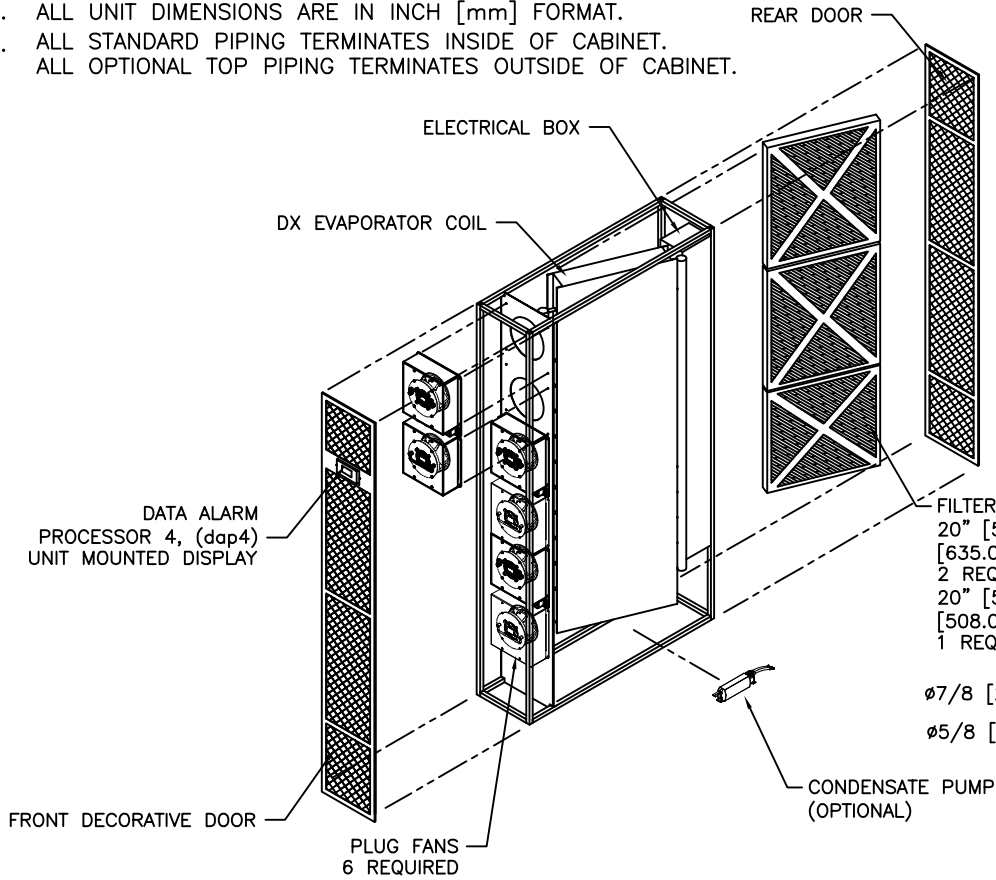


NOTES:

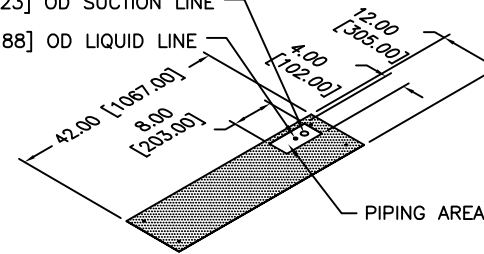
1. DIMENSIONS NOTED ARE THE MINIMUM CLEARANCES REQUIRED BY THE FACTORY, CONSULT LOCAL BUILDING CODES AND NEC FOR ADDITIONAL CLEARANCE REQUIREMENTS.
2. NOT ALL COMPONENTS AND OPTIONS ARE SHOWN.
3. ALL UNIT DIMENSIONS ARE IN INCH [mm] FORMAT.
4. ALL STANDARD PIPING TERMINATES INSIDE OF CABINET.
ALL OPTIONAL TOP PIPING TERMINATES OUTSIDE OF CABINET.



COMPONENT BREAKDOWN

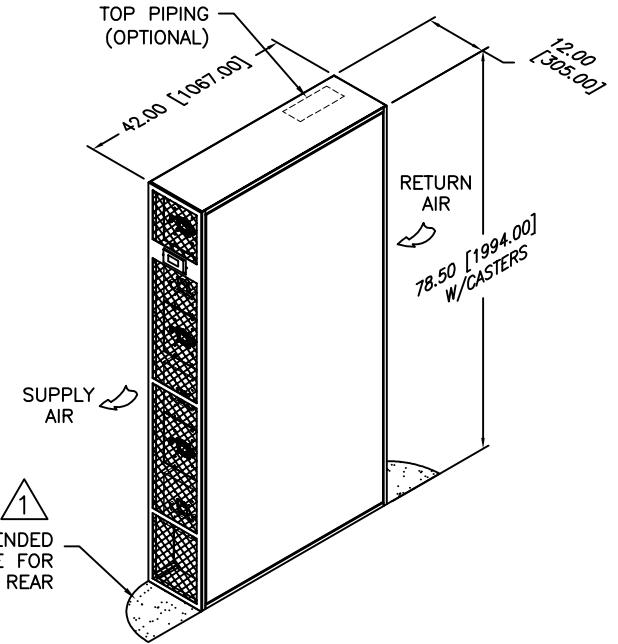
- FILTERS
 20" [508.00] X 25"
 [635.00] X 2" [51.00]
 2 REQUIRED
 20" [508.00] X 20"
 [508.00] X 2" [51.00]
 1 REQUIRED

- ø7/8 [22.23] OD SUCTION LINE
 ø5/8 [15.88] OD LIQUID LINE



BOTTOM PANEL LAYOUT DIMENSIONS
(PIPING AREA REFERENCE)

REVISIONS				
REV	DESCRIPTION	DATE	BY	CHKBY
F	UPDATED CONDENSATE PUMP GRAPHIC	05-04-17	JAP	JS



DIMENSIONAL DATA

gForce IR 20 KW DIRECT EXPANSION			
dataaire			
DRAWN BY : GABE		SCALE: NONE	
CHECKED BY :		SH 1 OF 1	
DATE : 09-12-2013	REV	F	
PART OF			
565-900-301			
DWG NO.			